



4-4 MUD CLEANER				
ITEM	DESCRIPTION	PART NUMBER	ITEM QTY	MASS (lbs)
1	4-4 WELDMENT	12-00-218	1	302
2	4" CONE	03-00-044	4	33
3	2" VC VALVE	00-00-876	4	14
4	2" CONE, 180 RETURN	03-00-097	4	50
5	COUPLING, 2" VC STYLE 78	00-00-047	12	23
6	4-4 SPLASHGUARD		2	1
7	DC GASKET		1	0
8	3/8" X 1 1/2" BOLT	13109	8	1
9	3/8" FLAT WASHER	1133008	16	0
10	3/8" LOCK WASHER	1133622	8	0
11	3/8" NUT	36306	8	0
12	1/2" X 1 1/2" BOLT	13209	8	1
13	1/2" FLAT WASHER	33012	16	0
14	1/2" LOCK WASHER	33626	8	0
15	1/2" NUT	1136110	8	0
16	FLANGE, 6" RF BLIND 150#	00-00-672	1	25
17	GASKET, 6" CUT RING 150#	00-00-998	2	1
18	3/4" X 3 1/2" BOLT	13367	8	5
19	3/4" FLAT WASHER	33018	16	0
20	3/4" LOCK WASHER	33632	8	0
21	3/4" NUT	1136316	8	1
22	PRESSURE GAUGE	02-00-020	1	1

TOTAL APPROX WEIGHT: 470 LBS

WELD NOTE:  
 -ALL WELDS TO BE 1/4" MINIMUM CONTINUOUS,  
 AND FULLY PENETRATED UNLESS NOTED  
 -GAP ALL PIPE AND PIPE FITTINGS 1/16"

REVISION HISTORY			
REV	DESCRIPTION	DATE	DESIGNER
0	INITIAL RELEASE	10/29/2012	APLEDGER

DRAWN APLEDGER	10/25/2012
CHECKED COLBY HEARN	
QA	
MFG	
APPROVED CLIFF CANTON	

ISSUED FOR CONSTRUCTION		
DATE	JOB	APPROVED

ASSEMBLY			
TITLE			
4-4 MUD CLEANER			
SIZE C	DWG NO 03-01-010	REV 0	
SCALE	SHEET 1 OF 2		