



8-4 MUD CLEANER				
ITEM	DESCRIPTION	PART NUMBER	ITEM QTY	MASS (lbs)
1	8-4 WELDMENT	03-01-076	1	451
2	4" CONE	03-00-044	8	67
3	2" VIC VALVE	00-00-876	8	29
4	2" CANE, 180 RETURN	03-00-097	8	100
5	COUPLING, 2" VIC STYLE 78	00-00-047	24	47
6	8-4 SPLASH GUARD		2	1
7	DC GASKET		1	0
8	3/8" X 1 1/2" BOLT	13109	8	1
9	3/8" FLAT WASHER	1133008	16	0
10	3/8" LOCK WASHER	1133622	8	0
11	3/8" NUT	36306	8	0
12	1/2" X 1 1/2" BOLT	13209	12	2
13	1/2" FLAT WASHER	33012	24	0
14	1/2" LOCK WASHER	33626	12	0
15	1/2" NUT	1136110	12	1
16	FLANGE, 6" RF BLIND 150#	00-00-672	1	25
17	GASKET, 6" CUT RING 150#	00-00-998	2	1
18	3/4" X 3 1/2" BOLT	13367	8	5
19	3/4" FLAT WASHER	33018	16	1
20	3/4" LOCK WASHER	33632	8	0
21	3/4" NUT	1136316	8	1
22	PRESSURE GAUGE	02-00-020	2	3

AS REQ'D →

TOTAL APPROX WEIGHT: 745 LBS

WELD NOTE:
 -ALL WELDS TO BE 1/4" MINIMUM CONTINUOUS,
 AND FULLY PENETRATED UNLESS NOTED
 -GAP ALL PIPE AND PIPE FITTINGS 1/16"

REVISION HISTORY			
REV	DESCRIPTION	DATE	DESIGNER
0	INITIAL RELEASE	10/29/2012	APLEDGER

DRAWN APLEDGER	10/29/2012
CHECKED COLBY HEARN	
QA	
MFG	
APPROVED CLIFF CANTON	

ISSUED FOR CONSTRUCTION		
DATE	JOB	APPROVED

ASSEMBLY			
8-4 MUD CLEANER			
SIZE C	DWG NO 03-00-060	REV 0	
SCALE	SHEET 1 OF 2		